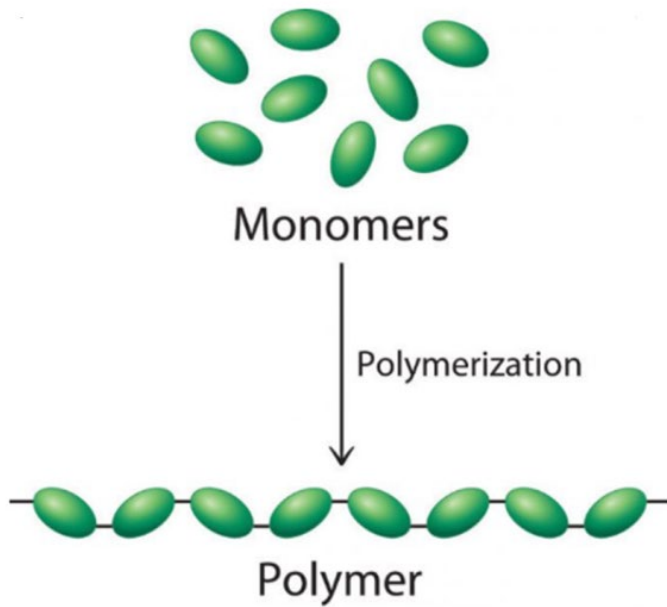


# POLYMERS



# VISUAL CHEM CARDS

# Polymers

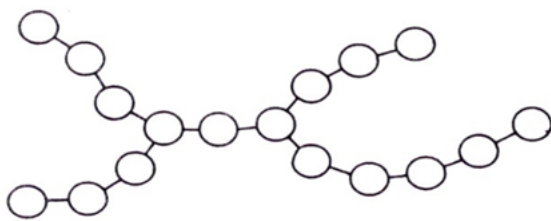


During polymerisation large numbers of **monomers** become connected by covalent bonds to form a single long molecule - a polymer.

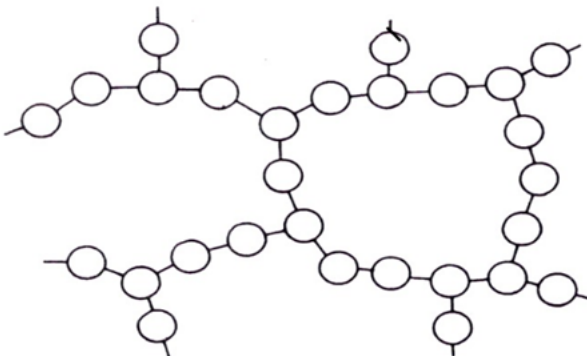
**Polymers** typically consist of 10,000-20,000 monomers.



Linear polymer



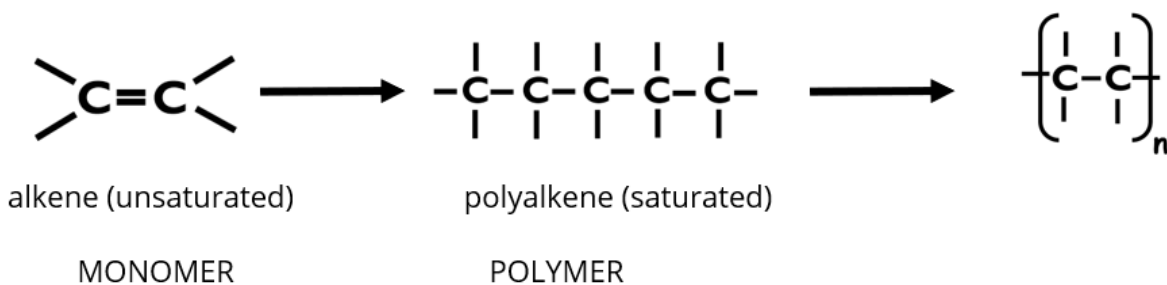
Branched polymer



Cross-linked polymer

# Polymers

## Addition Polymers



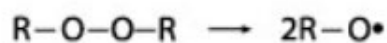
Monomers are joined together by C-C bonds formed by the sharing of C=C  $\pi$  electrons to form long chains (polymers).

## Common Addition Polymers

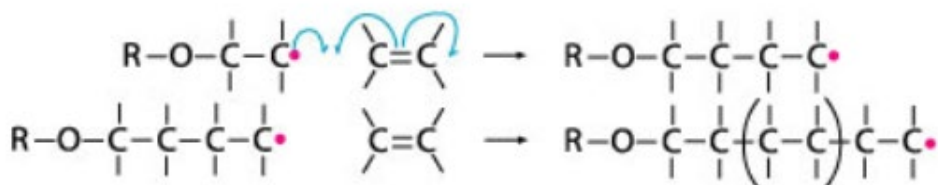
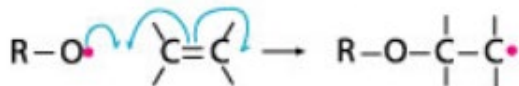
Name(s)	Formula	Monomer	Uses
<b>Polyethene</b>	$-(\text{CH}_2-\text{CH}_2)_n-$	ethene $\text{CH}_2=\text{CH}_2$	film wrap, plastic bags
<b>Polypropene</b>	$-\text{[CH}_2-\text{CH}(\text{CH}_3)]_n-$	propene $\text{CH}_2=\text{CHCH}_3$	carpet, upholstery
<b>Poly(vinyl chloride)</b> (PVC)	$-(\text{CH}_2-\text{CHCl})_n-$	chloroethene $\text{CH}_2=\text{CHCl}$ (vinyl chloride)	pipes, bottles, flooring
<b>Polystyrene</b> (PS)	$-\text{[CH}_2-\text{CH}(\text{C}_6\text{H}_5)]_n-$	phenylethene $\text{CH}_2=\text{CHC}_6\text{H}_5$ (styrene)	toys, cabinets packaging (foamed)
<b>Polyacrylonitrile</b> (PAN, Orlon, Acrilan)	$-(\text{CH}_2-\text{CHCN})_n-$	prop-2-enitrile $\text{CH}_2=\text{CHCN}$ (acrylonitrile)	rugs, blankets clothing
<b>Polytetrafluoroethene</b> (PTFE, Teflon)	$-(\text{CF}_2-\text{CF}_2)_n-$	tetrafluoroethene $\text{CF}_2=\text{CF}_2$	non-stick surfaces

# Polymers

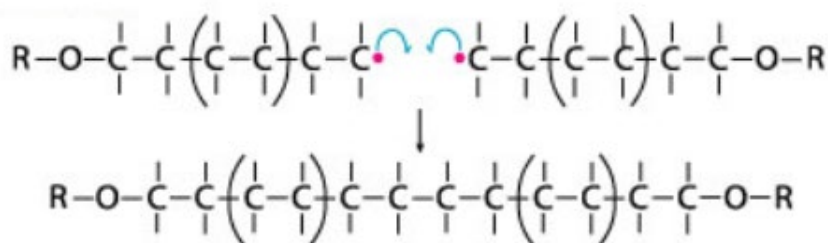
## Formation of Addition Polymers



Initiation step



Propagation step



Termination step

### Three Step Process

**Initiation step:** formation of free radicals from an initiator (e.g. ROOR) by treatment with heat or light.

**Propagation step:** chain growth through the interaction of free radicals combine with monomer

**Termination step:** occurs when two free radicals combine.

**Free Radical:** an atom, molecule, or ion that has an unpaired valence electron.

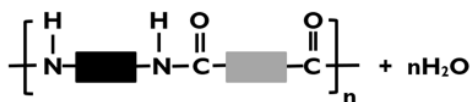
# Polymers

## Condensation Polymers



diamine

diacid

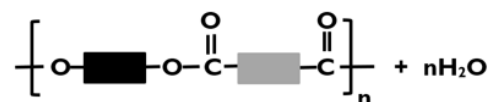


polyamide



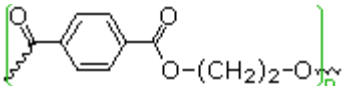
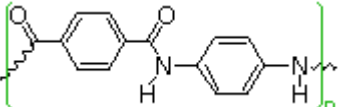
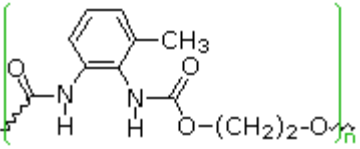
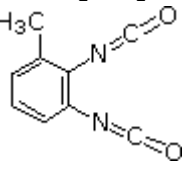
diol

diacid



polyester

## Some Everyday Condensation Polymers

Type	Formula	Monomers Components	Uses
polyester	$\sim[\text{CO}(\text{CH}_2)_4\text{CO}-\text{OCH}_2\text{CH}_2\text{O}]_n\sim$	HOOC-(CH <sub>2</sub> ) <sub>4</sub> -COOH HO-CH <sub>2</sub> CH <sub>2</sub> -OH	fabrics
polyester PET		HOOC-C <sub>6</sub> H <sub>4</sub> -COOH HO-CH <sub>2</sub> CH <sub>2</sub> -OH	water bottles packaging
polyamide Nylon 66	$\sim[\text{CO}(\text{CH}_2)_4\text{CO}-\text{NH}(\text{CH}_2)_6\text{NH}]_n\sim$	HOOC-(CH <sub>2</sub> ) <sub>4</sub> -COOH H <sub>2</sub> N-(CH <sub>2</sub> ) <sub>6</sub> -NH <sub>2</sub>	fibres for textiles and carpets and molded parts
polyamide Kevlar		HOOC-C <sub>6</sub> H <sub>4</sub> -COOH H <sub>2</sub> N-C <sub>6</sub> H <sub>4</sub> -NH <sub>2</sub>	personal armour /protection musical instruments
polyurethane Lycra Spandex		HOCH <sub>2</sub> CH <sub>2</sub> OH 	clothing home furnishings